

# *Metal Craft*<sup>®</sup> **DOCKS & LIFTS**

The World's Most Durable Boat Piers!

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## DECK FINISH RENEWAL INSTRUCTIONS

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The Sea Green, Earth Sand, or Cloud White non-skid finish on *Metal Craft*<sup>®</sup> deck sections can be renewed. While the original factory baked enamel finish cannot be duplicated in the field, you can come very close by obtaining non-skid paint from a Sherwin Williams paint store and applying it with a roller.

### Material

Sherwin Williams paint stores will custom mix the formula.

- **Sea Green:** Specify 1 Gallon **B54-W-113** Industrial Enamel, Deep Base. *plus:* **W1** White Tint (13/32 oz.), *plus:* **G2** New Green Tint (4Y+ 7/32+1/64+1/128 oz.) oz., *plus:* **L1** Blue Tint (8/32 oz.), *plus:* **B1** Black Tint (5/32 oz.), *plus:* **Y1** Yellow Tint (7/32 oz.), *plus:* **N1** Raw Umber Tint (35/32+1/64 oz.)
- **Earth Sand:** Specify **#4015** (Torque Tan) with **B54-T-104** Industrial Enamel, Ultra Deep Base.
- **Cloud White:** Specify 1 Gallon **B54-W-101** Industrial Enamel, Pure White Base. *Plus:* **B1** Black Tint (6/32 oz.), *plus:* **N1** Raw Umber Tint (12/32 oz.), *plus:* **W1** White Tint (2Y oz.).

Have Sherwin Williams add 1 1/2 handfuls of "Add Sand" non-skid grit, or approximately 5 to 8 oz. Bondex Sand Finish Additive. Quantity of grit will determine "roughness" of the surface. Adjust to taste.

### Directions

First, clean the deck surfaces thoroughly with a good pre-painting cleaner, such as Bondex T.S.P. Next, using Masking Tape, tape the top surfaces of the deck side rails, corner plates and end sections. These are not to be painted.

Stir the paint until the grit is in suspension. Apply the paint formula using a paint roller. One gallon will paint approximately 15 - 3' x 10' deck sections.